

Duluth Airport Master Plan

Taxiway Network and Apron Parking Technical Advisory Committee (TAC) Meeting #6

June 28, 2021

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Meeting Agenda

- Air Traffic Control Tower preferred location
- Taxiway design and preferred taxiway network layout
- Apron and building areas preferred alternatives
- Master Plan next steps

Meeting Goals:

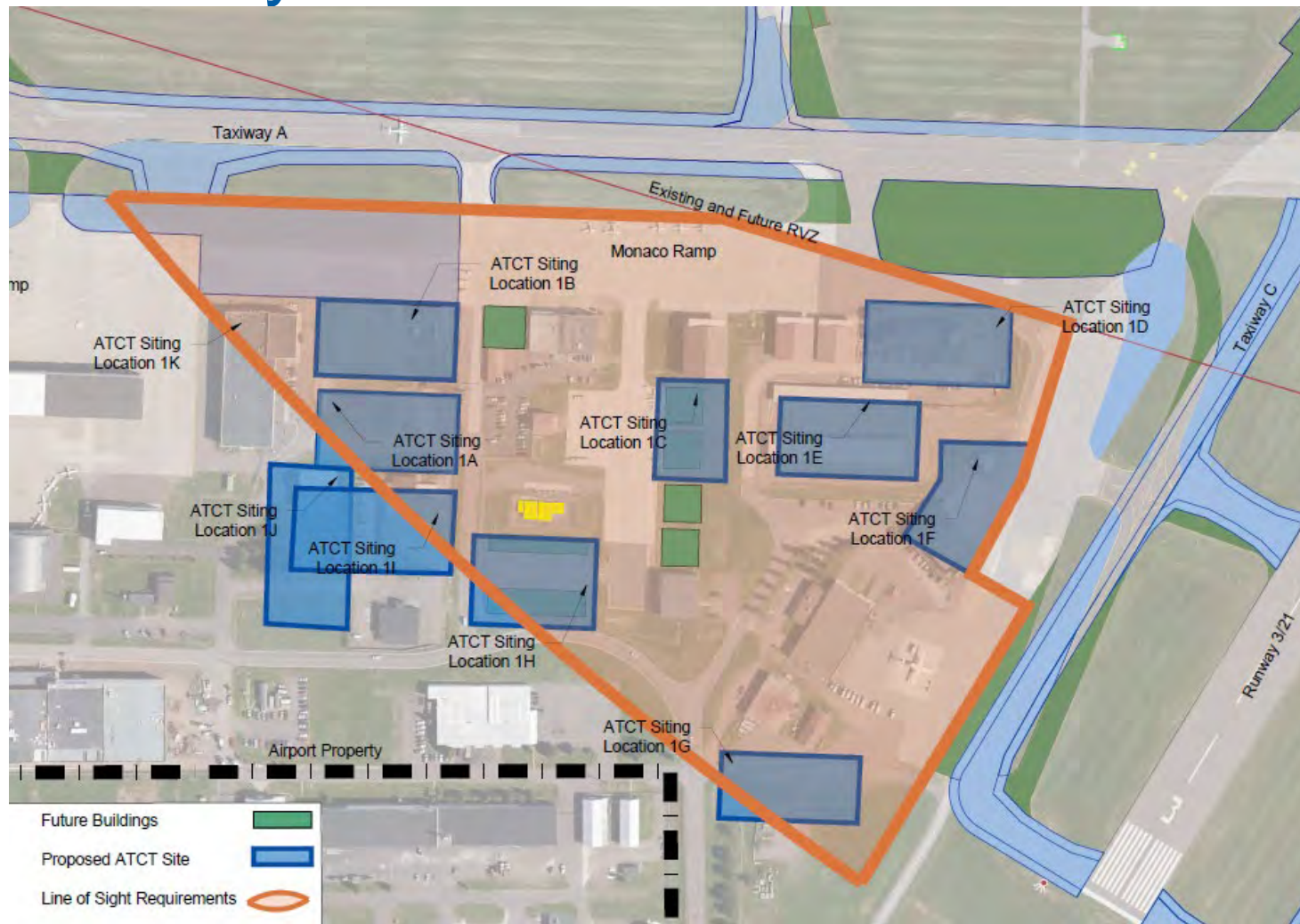
- Present selected preferred alternatives and receive feedback

Air Traffic Control Tower Siting Analysis and Preferred Alternative

Air Traffic Control Siting Criteria

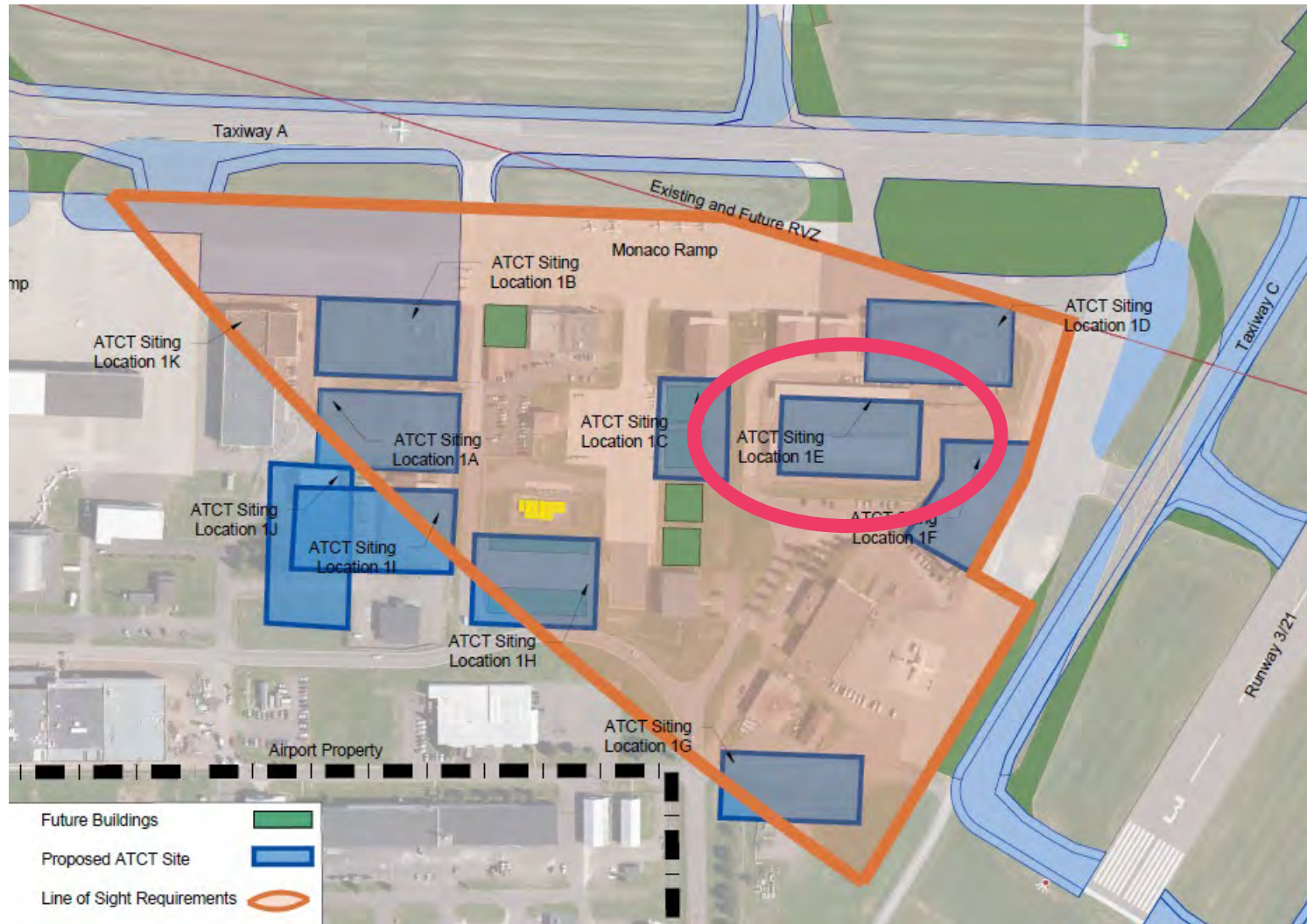
- Control Tower Orientation
 - Must be orientated where the primary view faces north or alternately east, west and finally south
 - In areas where snow accumulates, a southern orientation should be avoided.
 - Airport surfaces
- Economic considerations
 - Height, utilities, site access, etc.
 - Limit impacts to potential development and redevelopment sites
- *FAA will determine final siting and height of ATCT through an FAA study prior to project implementation.*

Preliminary Tower Sites – SW Quadrant



See ATCT TAC Meeting #3 materials on the [project webpage](#) for overview of full analysis and sites considered in each quadrant.

Preferred Tower Site



Air Traffic Control Tower - Next steps

1. FAA Siting Study
 - FAA reimbursable agreements – Will require a funding source to cover costs
 - DAA is initiating coordination with FAA
2. Identify funding source for ATCT design and construction
3. NEPA review
4. Design
5. Multi-year construction
 - Site preparation including T-hangar relocation
 - Tower construction

Taxiway Network

TDG requirements by aircraft type

	Civilian Aircraft Requirements				UFC / Military Aircraft		
	TDG 2 <i>CRJ-700</i>	TDG 3 <i>A-319</i>	TDG 4 <i>MD-90</i>	TDG 5 <i>A-330</i>	Class A <i>UC-35</i>	Class B <i>F-16</i>	Class B <i>C-5</i>
Pavement Width	35'	50'	50'	75'	50'	75'	75'
Paved Taxiway Shoulder Required	No	Recommended	Yes	Yes	N/A ¹	Yes ¹	Yes ²
Paved Taxiway Shoulder Width	15'	20'	20'	30'	- 1	10' ¹	25' ²
Total pavement width	65'	90'	90'	135'	50'	95'	125'

TDG 3 Eligible for FAA Funding

Notes:

¹Air Force taxiways devoted exclusively for fighter and trainer aircraft

²Army and Air Force airfields

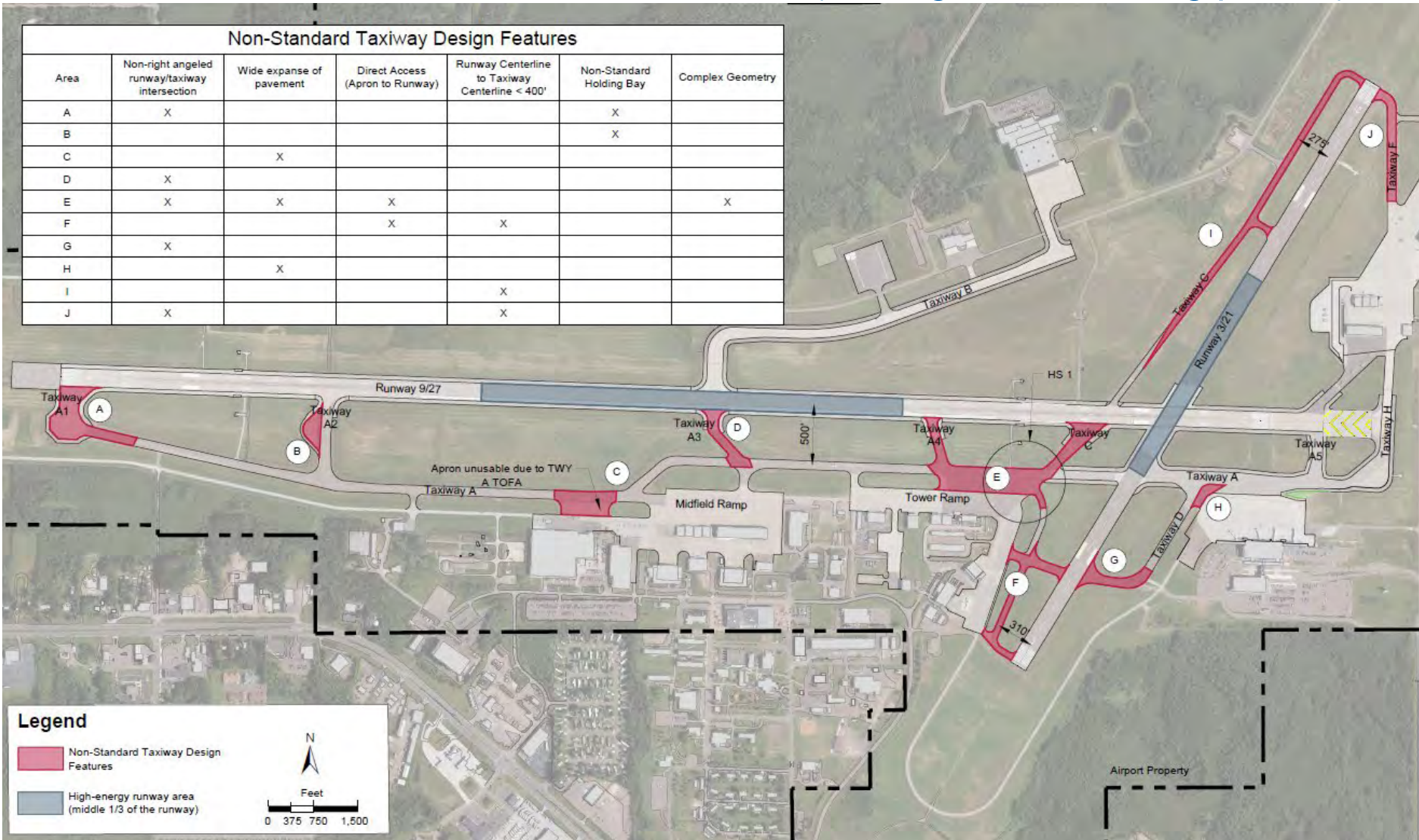
Taxiway Design

- Good design practices keep taxiway intersections simple.
- Complex layouts increase the possibility of pilot error.
- Three-node concept – A pilot has no more than 3 choices at an intersection – ideally, left, right and straight ahead.
- Intersection angles – Design turns to be 90 degrees wherever possible.

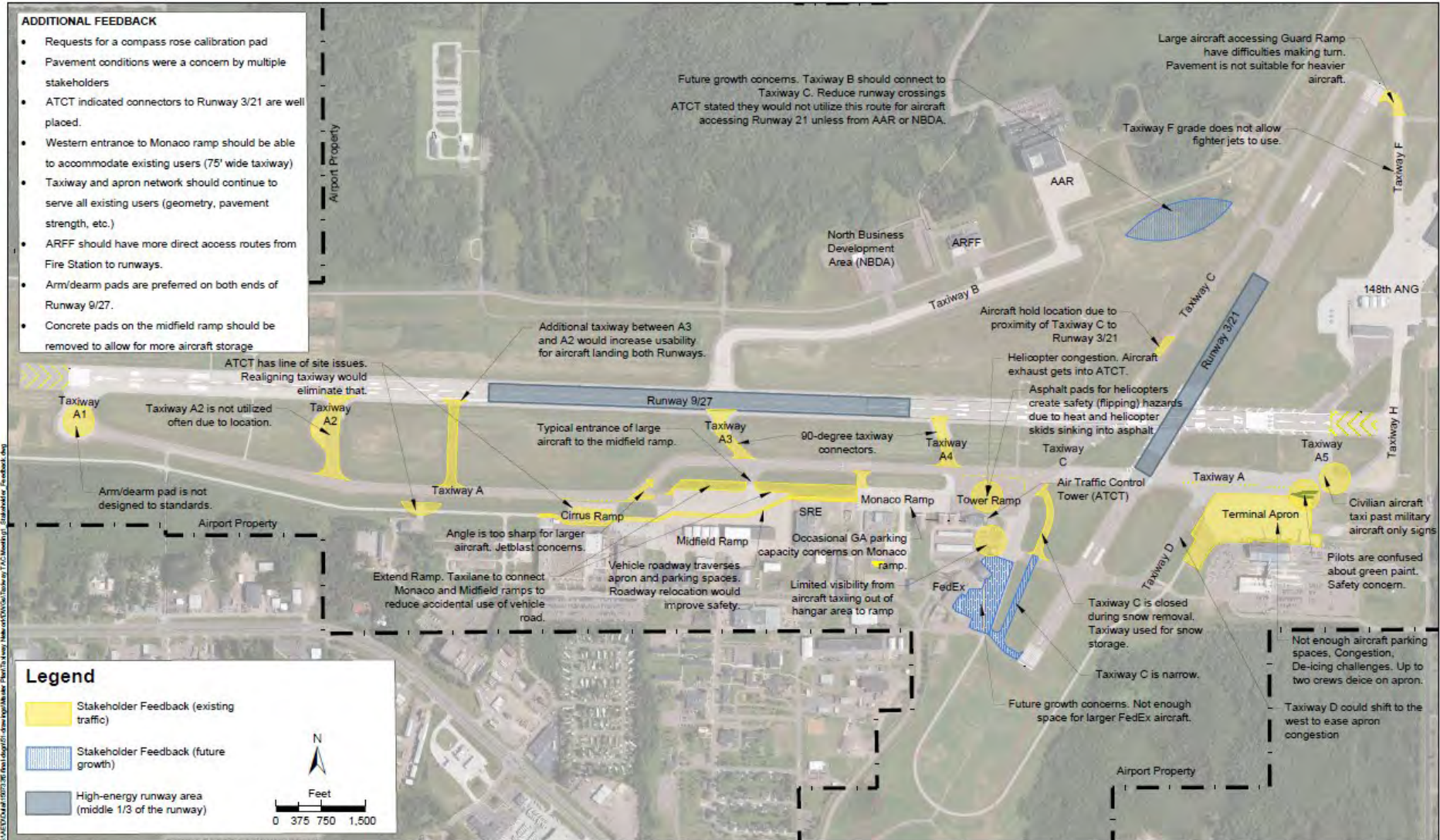
Design to Reduce Runway Incursions

- Increase situational awareness, keep taxiway systems simple.
- Avoid wide expanses of pavement.
- Limit runway crossings.
- Avoid “dual purpose” pavements
- Avoid “high energy” intersections (middle 1/3 of the runway).
- Avoid direct access to runways
- Increase visibility – Right angle intersections provide the best visibility.

FAA Non-Standard Areas (See figure in meeting packet)



User Feedback (See figure in meeting packet)



Taxiway Network Design Standards

	Pavement Width	Shoulder Width	Accommodates
Taxiway A	75'	25'	Meets 148 th needs / exceeds critical aircraft
Taxiway B (West of MRO)	75'	25'	Meets 148 th needs / exceeds critical aircraft
Taxiway B (East of MRO)	50'	20'	Critical Aircraft (A319)
Runway 9/27 Connectors	75'	25'	Meets 148 th needs / exceeds critical aircraft
Taxiway A4	50'	20'	Critical Aircraft (A319)
Taxiway C	50'	20'	Critical Aircraft (A319)
Taxiway C and connectors	50'	20'	Critical Aircraft (A319)
Taxiway D and connectors	75'	25'	Meets 148 th needs / exceeds critical aircraft
Taxiway F/E	75'	25'	Meets 148 th needs

Preferred Taxiway Network – Alternative 1A

Taxiway C full-length



Preferred Taxiway Network – Alternative 1B

Taxiway D full-length





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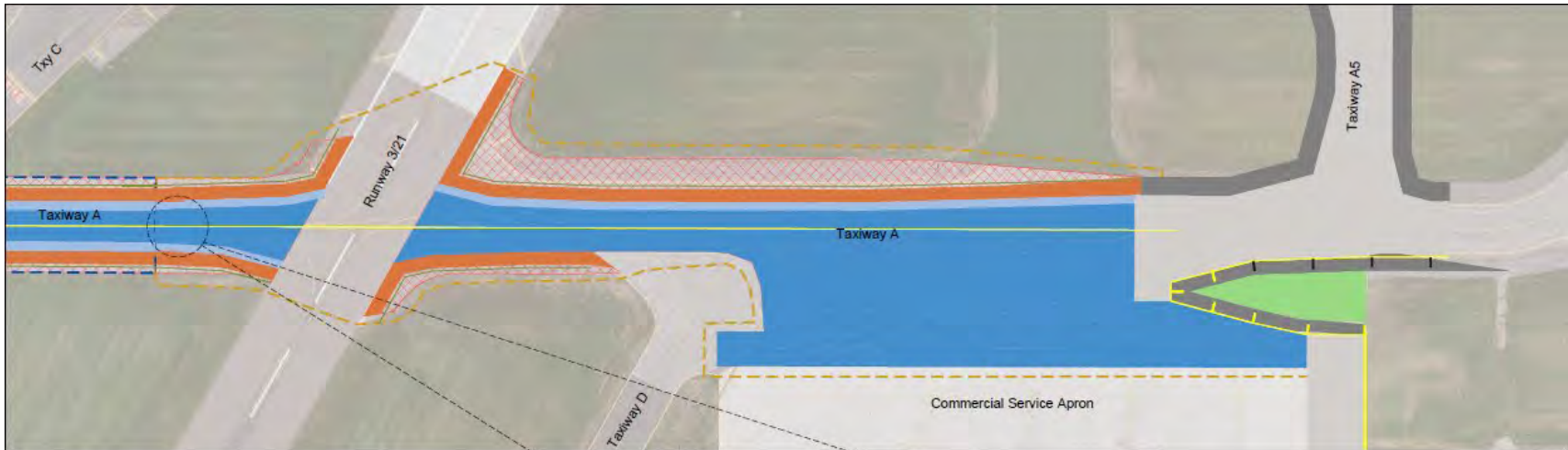
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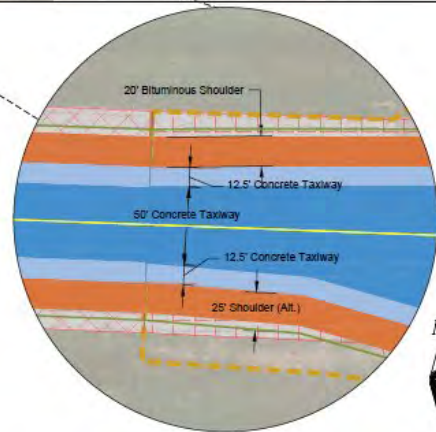


Next Steps – Taxiway A Phase 1



Phase 1 Preliminary Cost Estimate

- **Construction Total : \$9,000,000**
- FAA ineligible costs for 25ft of taxiway pavement: \$1,000,000
- Includes anticipated engineering costs for design and construction administration
- Includes concrete pavement for Taxiway A (75' width) and apron portion
- Bituminous Shoulders
- Includes assumed full electrical/lighting replacement, including all circuitry (approx. \$225,000)
- Full subsurface drainage replacement
- Assumed drainage structure replacements within project area.



LEGEND

Proposed Concrete Pavement	
FAA Ineligible Concrete	
Proposed Bituminous (20' Shoulder Assumed)	
25' Shoulder Alt.	
Pavement Removals	
Phase 1 Project Area (Construction antic. 2022)	
Phase 2 Limits	
Phase 3 Limits	

Planned construction in Summer of 2022

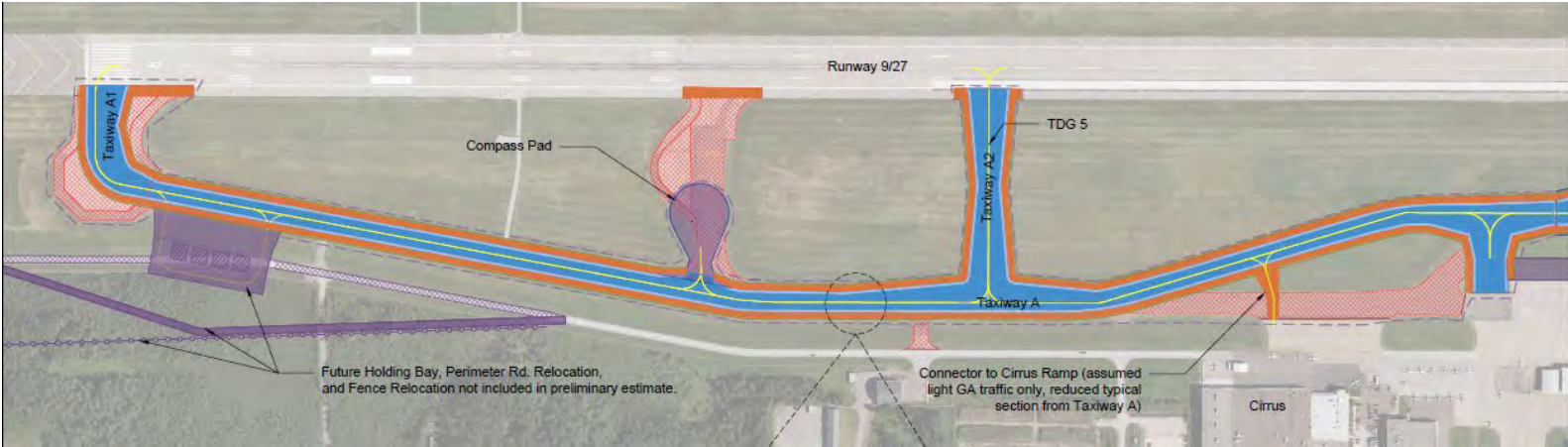
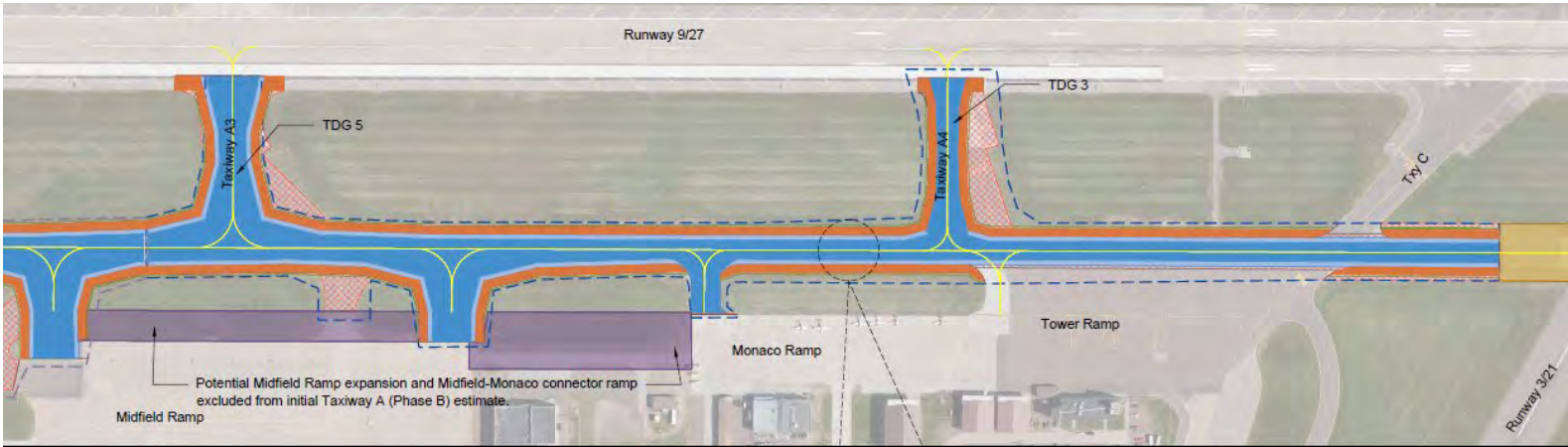
Next Steps – Taxiway A Phase 1 Funding

	Funding Sources			
	148 th ANG	FAA (100% Funding)	MnDOT	Airport
Taxiway A Reconstruction	\$796,000	\$6.8 Million	-	-
Design	\$16,800	\$442,500	-	-
Construction Administration	\$95,000	\$800,000	-	-

Numbers are rounded

Next Steps – Taxiway A

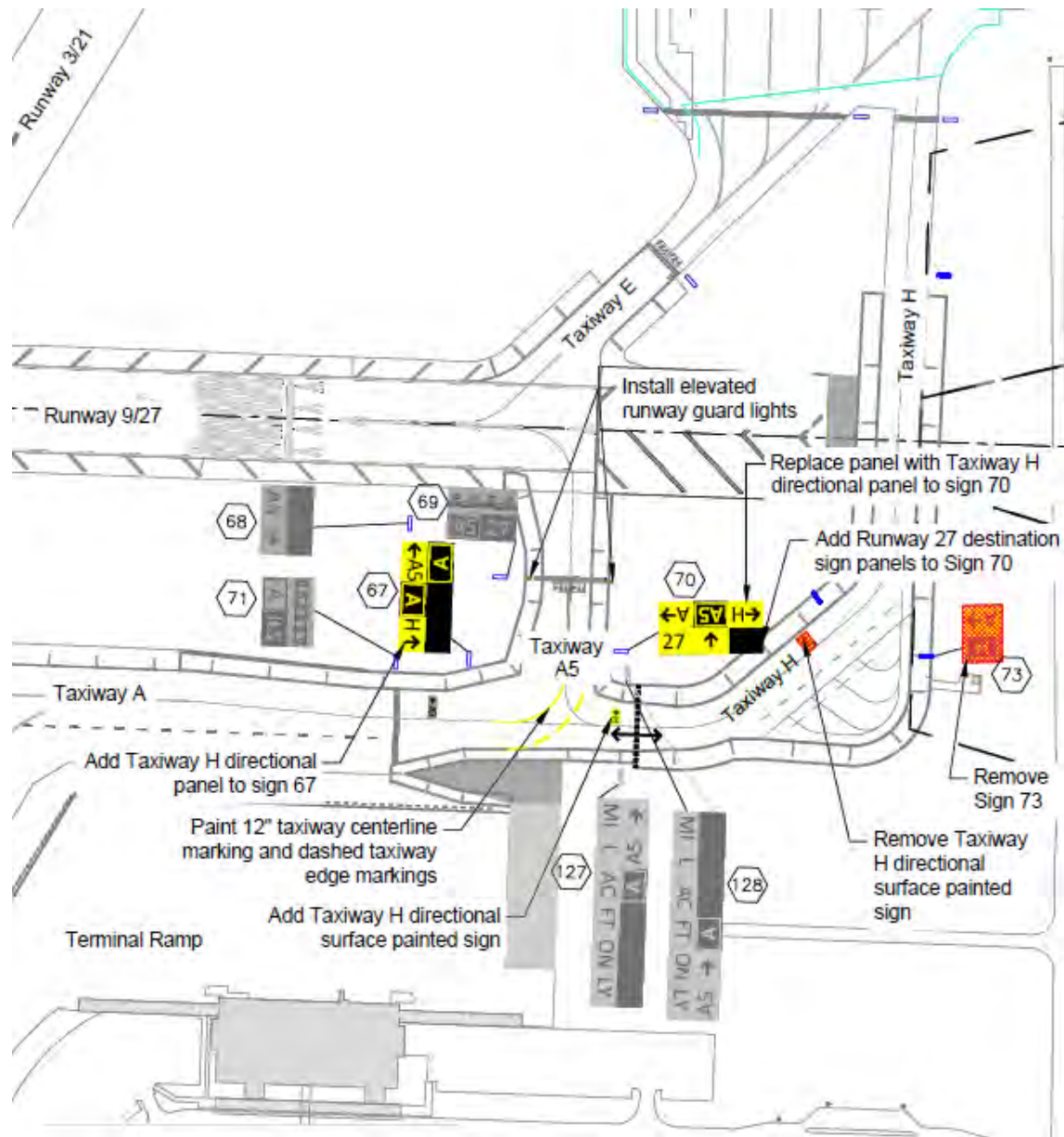
Phase 2 –
Planned
construction in
2023



Phase 3
Could be done
in two phases

Taxiway A5 and H intersection

- Completed Actions
 - ✓ Demarcation of Taxiway H and military area with hatched area in AF/D
 - ✓ FAA publication of SPARKs page
- First step actions (cost-effective)
 - ATIS statement (RSAT recommendation)
 - Add additional information to the AF/D describing military only taxiway
 - 12” centerline marking (wider than existing) leading from TWY A to A5



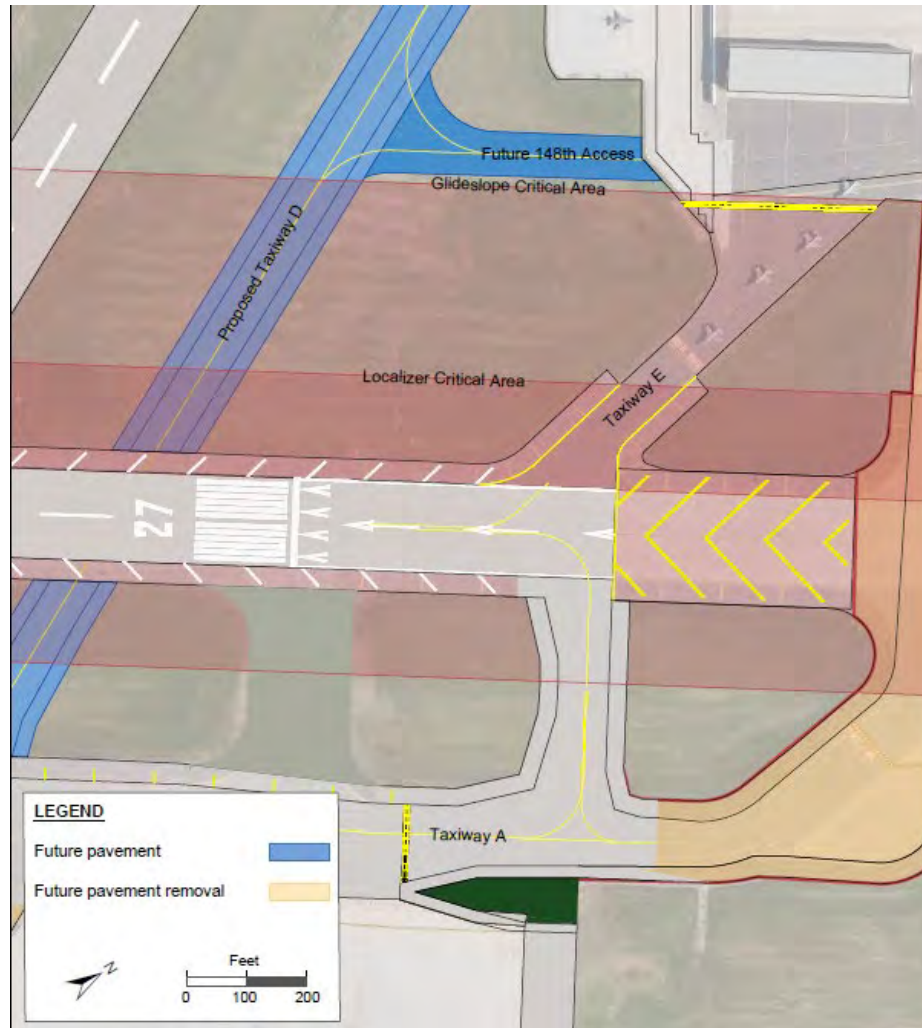
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Taxiway A5 and H intersection

- Potential Secondary Actions
 - Added signage including taxiway and destination signage
 - Install Runway Guard Lights (RGL) at the Taxiway A5 and Runway 27 intersection (on A5)
- Potential Tertiary Actions (most complex/costly)
 - Removal of Taxiway H and construction of an additional 148th Access Route to ramp

Taxiway A5 and H Intersection – Removal of H



Future Runway 3/21 Taxiway Network Considerations

1. Taxiway improvements should be completed prior to or concurrent with a runway extension project
2. Taxiway network could be designed to ADG III/TDG 3 standards initially, and segments (serving military) could be improved when Runway 3/21 is extended.
 - Taxiway segments serving military should be designed to ADG V/TDG 5/UFC Class B standards

Building Area Layout and Aircraft Parking

Aeronautical Building Area Needs

- ~25 tiedowns
- Designated helicopter area
 - 3 to 4 helicopter parking spots
 - Large box hangar(s)
- Remove aircraft parking in Runway Visibility Zone (RVZ)
- Eliminate existing ATCT line of sight challenges and avoid future line of sight limitations
- Group development by use and similar sized aircraft
- Provide:
 - Aeronautical manufacturing expansion space
 - Larger hangars
 - Ranch and T-hangars

Aeronautical Building Area Needs Cont.

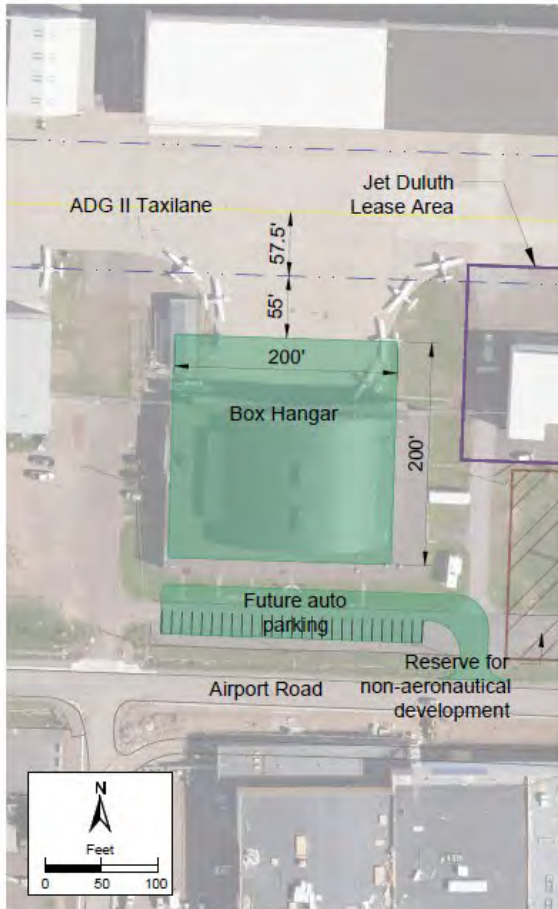
- Improve ability to move aircraft between Monaco and midfield ramp
 - A future taxilane between the Monaco and Midfield ramps would allow aircraft to transition between ramps while outside of the movement area
- Maximize aeronautical development and preserve the best use spaces for aeronautical use
- Consider snow storage needs when developing and evaluating alternatives

Building Area Alternatives

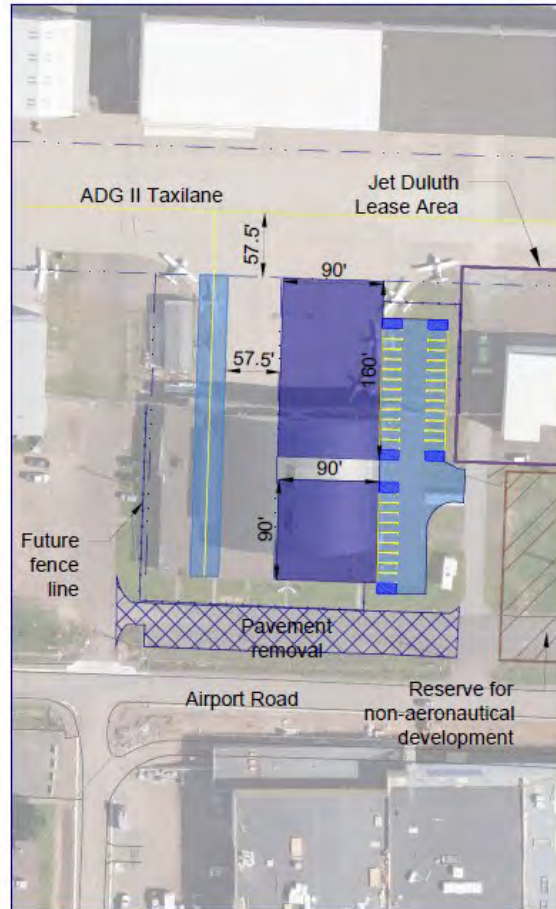
- Following feedback at today's meeting, detailed planning will be completed for the selected alternative in each area.
- Selected alternative for each area will be depicted on the Airport Layout Plan (ALP)
 - The ALP does not limit hangar development to the exact size/type of hangar shown
 - The Master Plan will document alternative layouts that can be considered in each area. If future demand results in the need for a different layout, an ALP sheet update can be completed to document an alternate layout.

Hangar 101

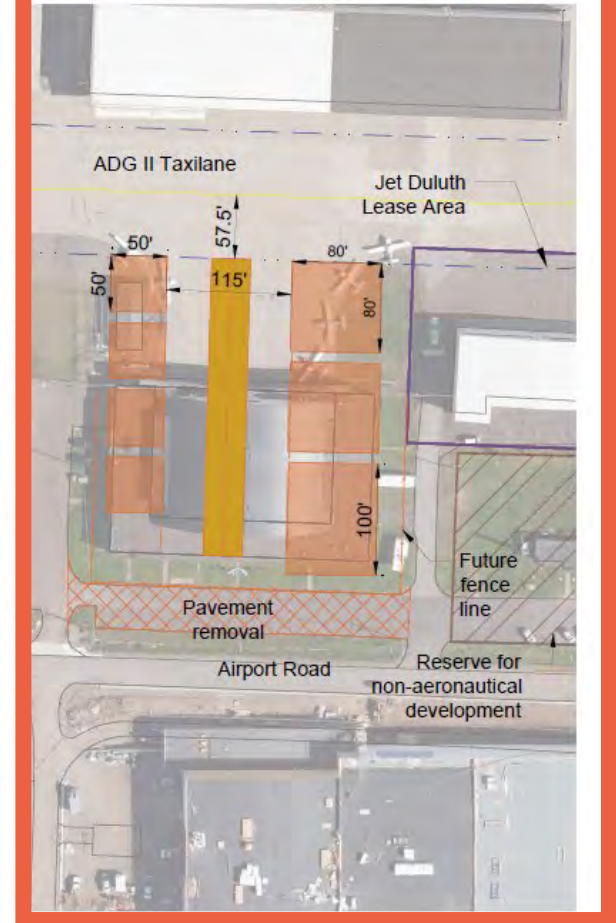
Option 1: Large Box Hangar



Option 2: ADG II Box Hangars



Option 3: ADG I and II Hangars



South of the SRE

Option 1: Non-Aeronautical Use



Option 2: ADG II Box Hangars



Between Monaco and the SRE

Option 1: ADG I T-Hangars



Between Monaco and the SRE

Option 2: ADG I Box Hangars

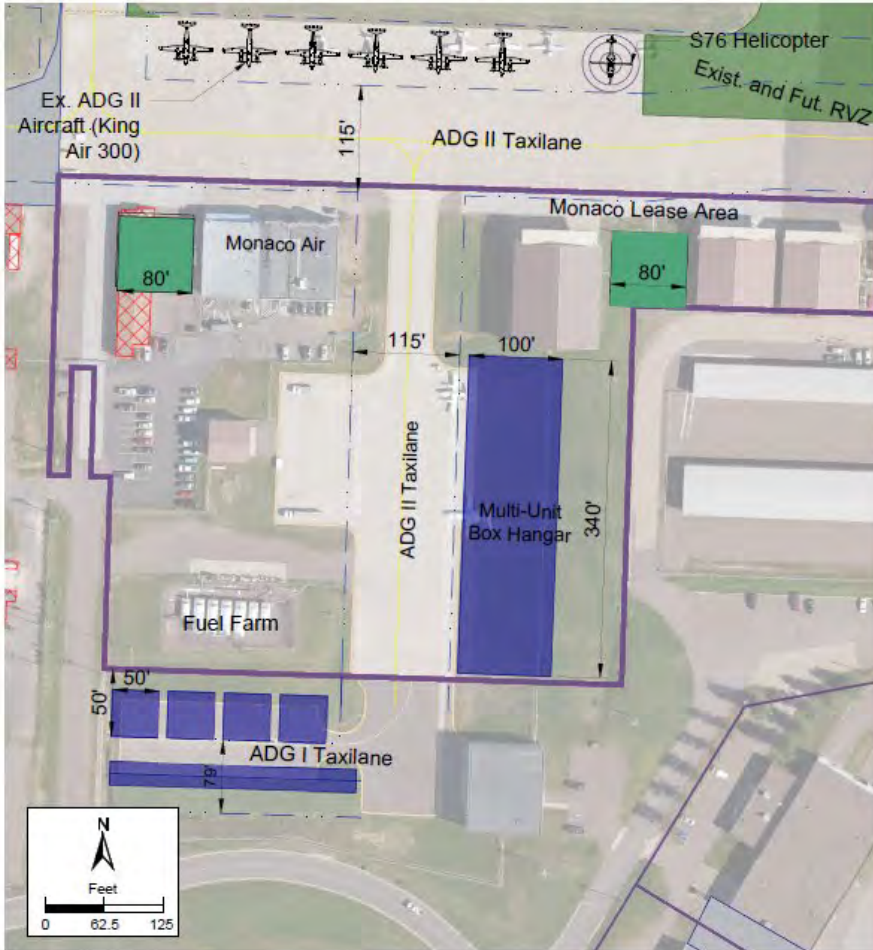


Option 3: Large Box Hangar and ADG I and II Hangars

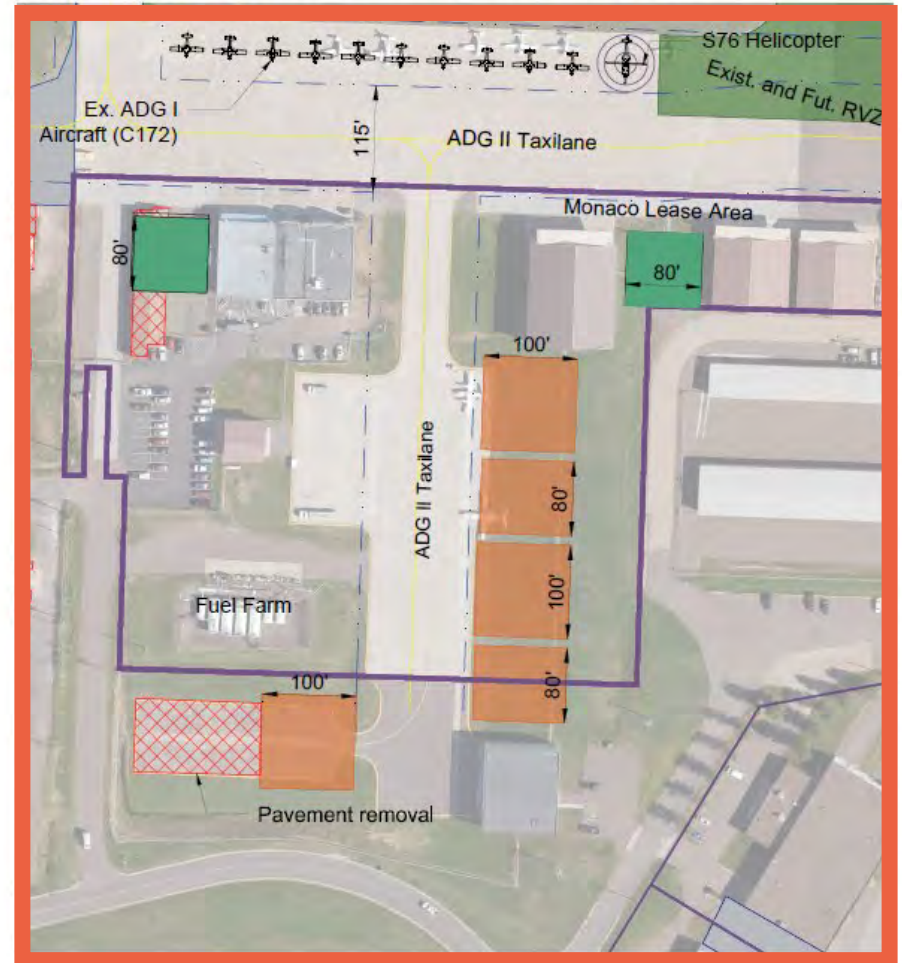


South of Monaco

Option 1: ADG I Box Hangars

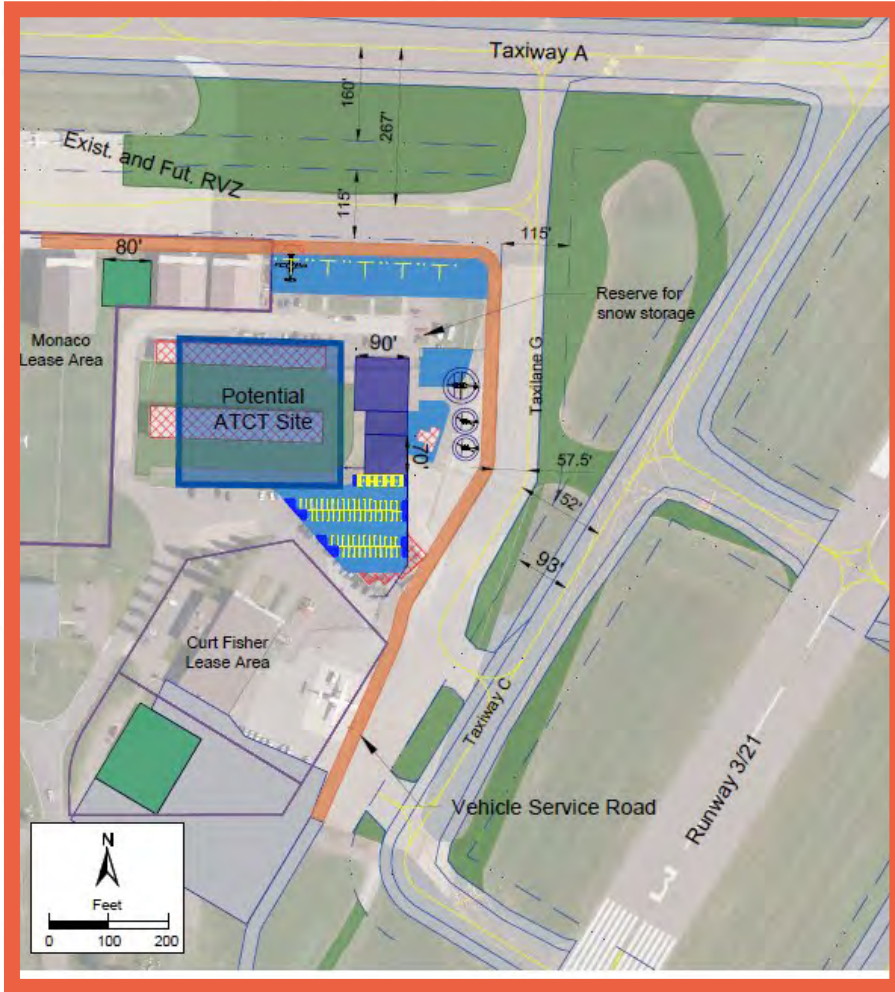


Option 2: ADG II Box Hangars



Tower and Cargo Ramps

Option 1: Helicopter Area



Option 2: ADG II Box Hangars

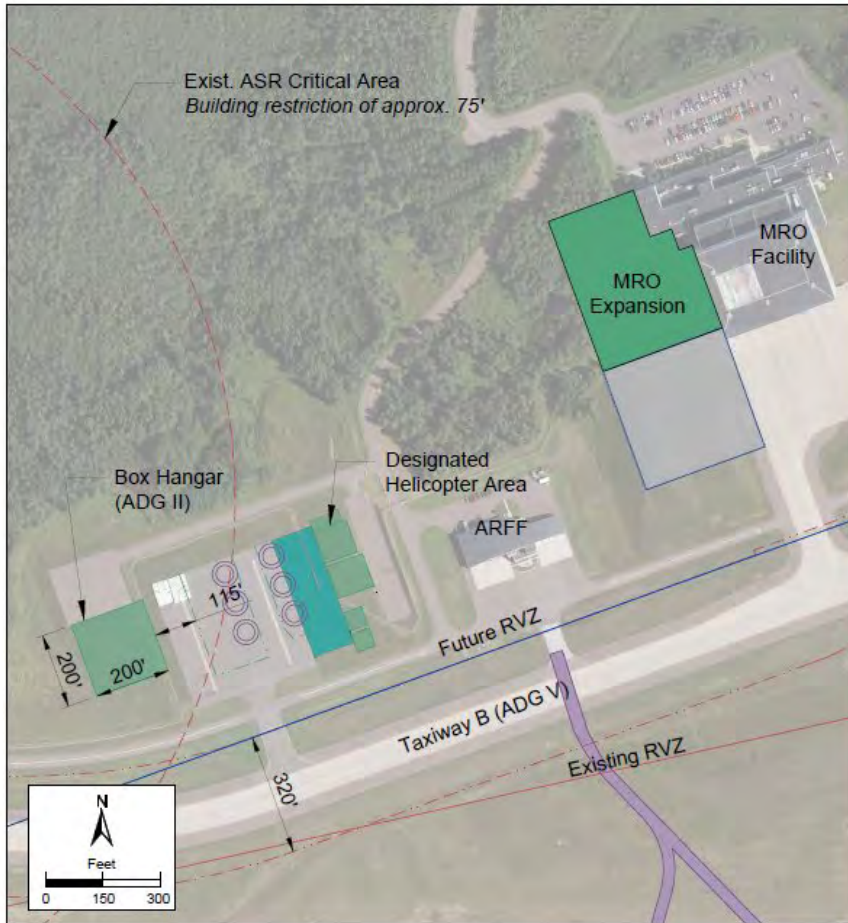


Building Area Potential Layout – SW Quadrant

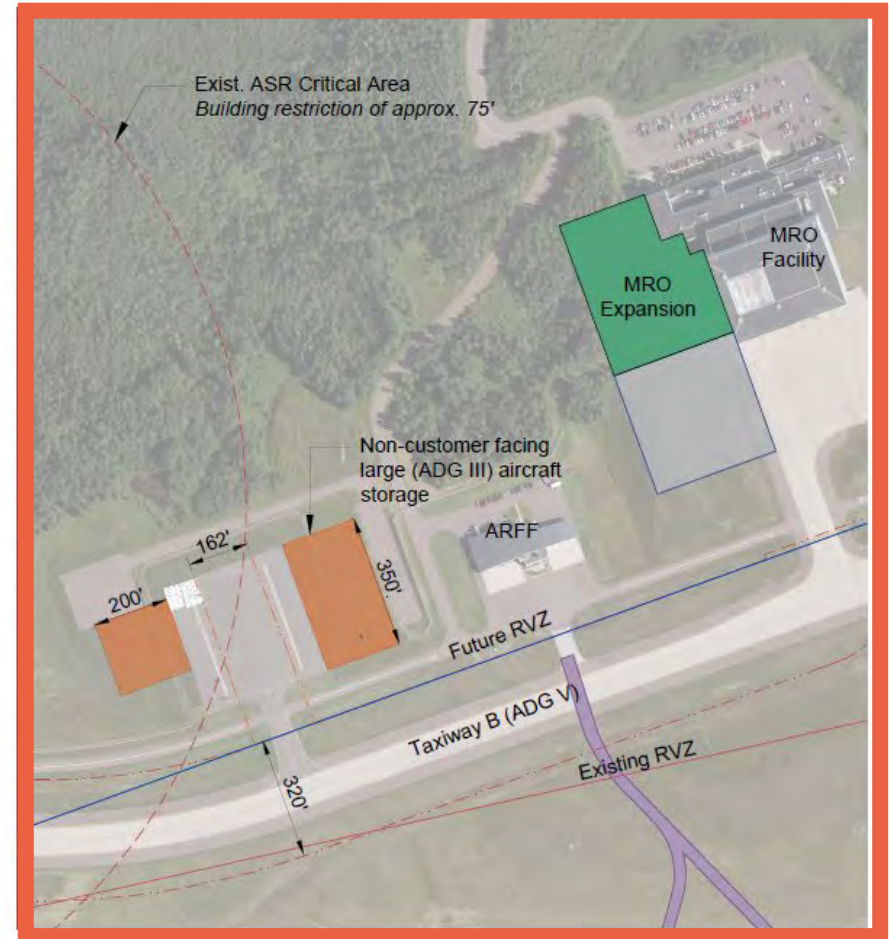


North Business Development Area (NBDA)

Option 1: Helicopter Area and Box Hangar



Option 2: Aircraft Storage

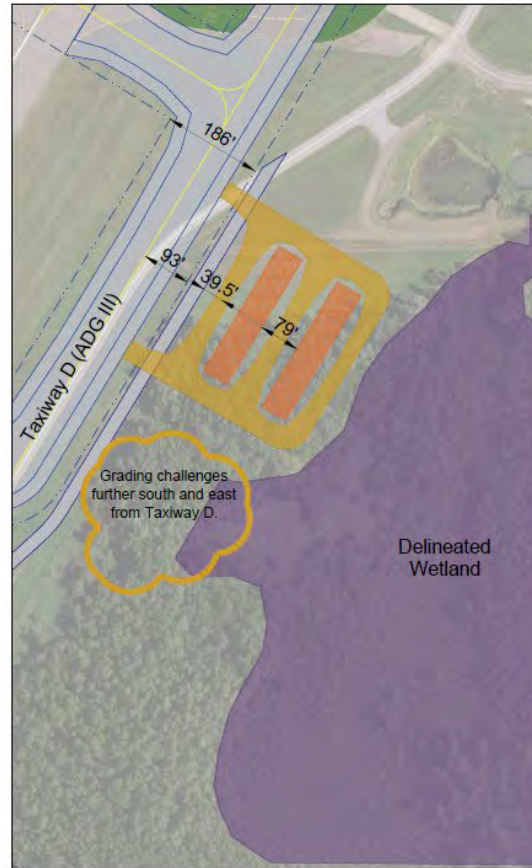


East of Runway 3-21

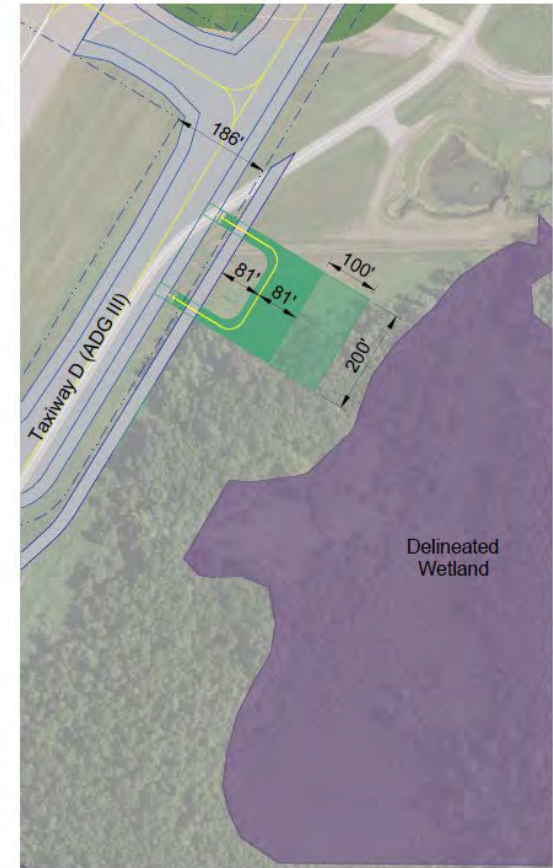
Option 1: Helicopter Area



Option 2: ADG I T-Hangars



Option 3: ADG III Hangar



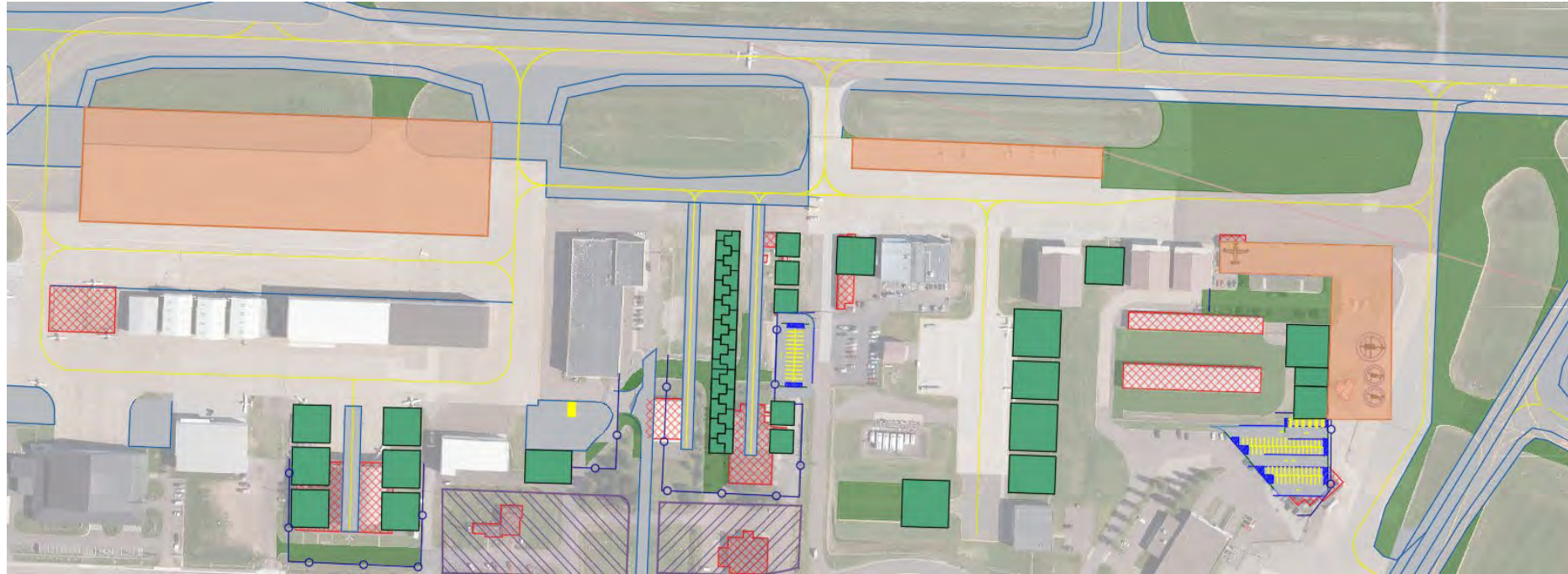
No alternatives we carried forward due to challenging site access, grading challenges and delineated wetlands

Building Area Alternatives - Reminders

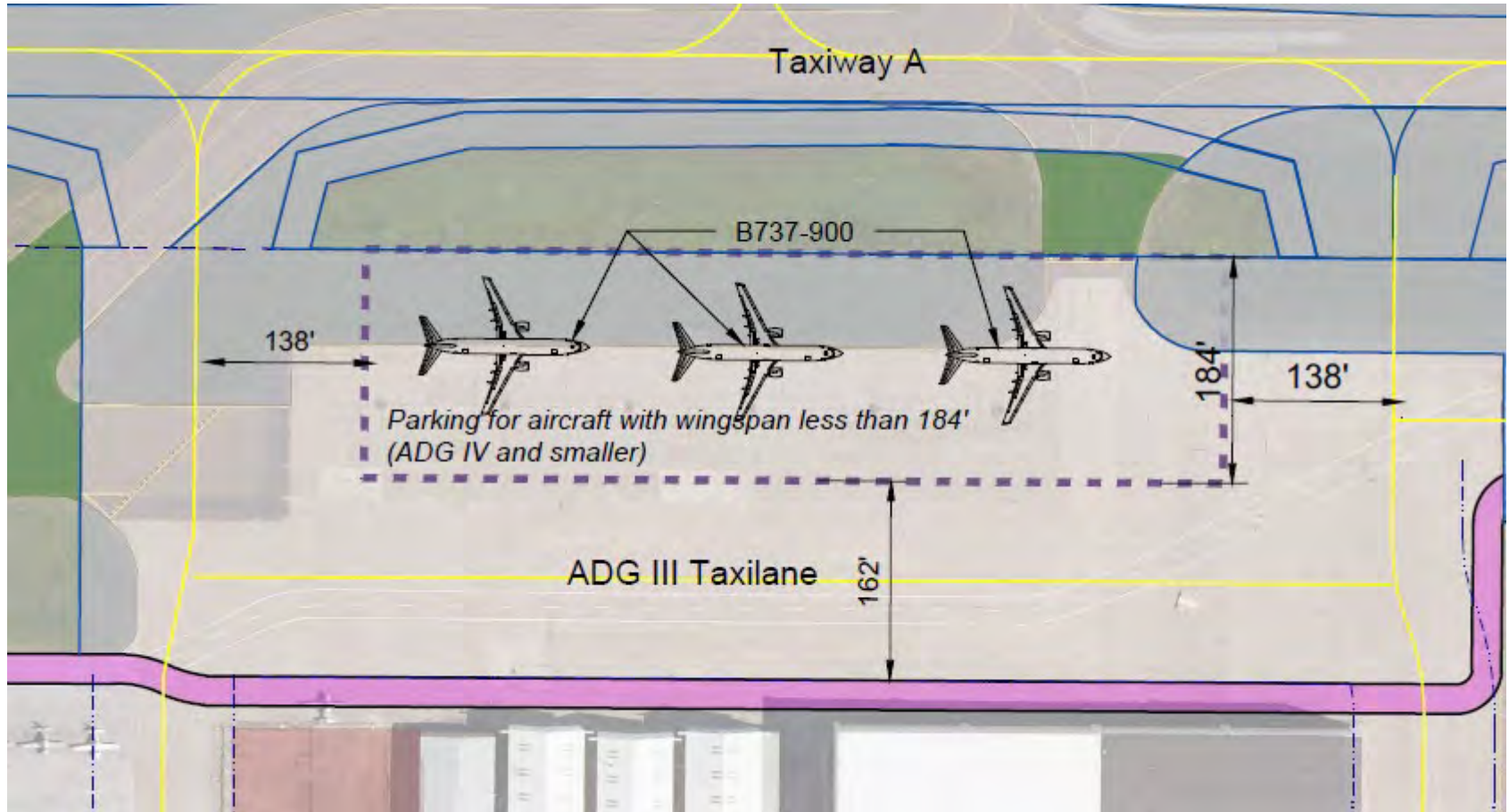
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Aircraft Parking

- Orange areas depict future aircraft parking areas



Larger Aircraft Parking – ADG III (B737)



Master Plan Project Next Steps

- Summer 2021
 - Finalize facility recommendations and alternatives
 - Implementation Plan/CIP
 - Draft Airport Layout Plan
- Economic Development TAC

Thank You!